

# Scotch® Fine Line Tape 215



## Technical Data

December, 2007

**Product Description** Scotch® Fine Line Tape 215 is a very conformable film backed tape with a low profile to achieve an excellent paint line on highly contoured surfaces.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Copolymer plastic film	Rubber	Blue	60 yds. (54.9 m)

## Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	42 oz./in. width (46 N/100 mm)	D-3330
Tensile Strength:	10 lbs./in. width (175 N/100 mm)	D-3759
Elongation at Break:	830%	D-3759
Tape Thickness:	4.7 mils (0.12 mm)	D-3652
Temperature Use Range:	Up to 250°F (121°C) for 30 minutes	

## Features

- Ideal for many complex shapes and irregular surfaces where paper masking tapes or other plastic tapes do not offer sufficient conformability.
- Resists lifting around corners or in depressed areas.
- The smooth backing will allow taping over freshly cured acrylic lacquer, enamel and polyurethane paint jobs earlier with less chance of imprint damage.
- Tape will give excellent color line separation due to its thinness.
- Will withstand a bake cycle of up to 250°F (121°C) for 30 minutes. Excellent performance at higher temperatures may be obtained, depending upon the total time, temperature, surfaces masked and other conditions.
- Should not be subjected to outdoor applications or prolonged periods of sunlight as tape may become difficult to remove.

## Application Ideas

- Ideal for painting applications where temperature performance of 250°F (121°C), conformability and a sharp, clean paint separation line are needed; such as automotive fascias, window and door pillars.

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215

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**Storage** Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

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**Shelf Life** To obtain best performance, use this product within 12 months from date of manufacture.

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