



Duct Tape 6969

Construction strength for demanding jobs throughout many work sites



To secure drilling templates to brick walls, aggressive adhesive holds tightly and backing conforms to the rough surface.



Physical Properties

Adhesion to steel	61 oz./in. width (66 N/100mm)
Tensile strength	32 lbs./in. (560 N/100mm)
Use temperature	Up to 200°F (93°C)
Backing	Polyethylene coated cloth scrim
Adhesive	Natural rubber
Tape thickness	10.7mil (0.27mm)
Roll length	54.8m (60 yds.)
Roll widths/colors	Silver – 24, 48, 72mm (1, 2, 3 in.) Olive, Black – 48mm (2 in.)

Note: Data should be considered representative or typical only, and should not be used for specification purposes.

Among the many proven 3M industrial tapes, this is the duct tape engineered as a “power” tool for demands throughout many work sites. Power is in the high 30 lbs./in tensile strength and the hefty 10.7 mil tape thickness.

The natural rubber adhesive is the most aggressive in the 3M line for quick attachment and tight grip on many surfaces.

Other features include:

- Strong waterproof backing for long term resistance to wear, abrasion, moisture, and weathering
- Tears easily straight across and down without curling
- Tack-free edges
- Surface can be written on
- Meets UL723, HUD, and BOCA codes

Application Ideas

- HVAC, construction, abatement, and automotive applications
- Duct insulation seaming and sealing
- Moisture-proofing, reinforcing, bundling
- Securing and repairing tarps



The only officially licensed Duct Tape by NASCAR

Versatility of 3M™ Duct Tape 6969

Markets

Construction

MRO
(Maintenance and Repair)

General Industrial

Aerospace

Automotive

Electrical

Specialty and
Commercial Vehicles

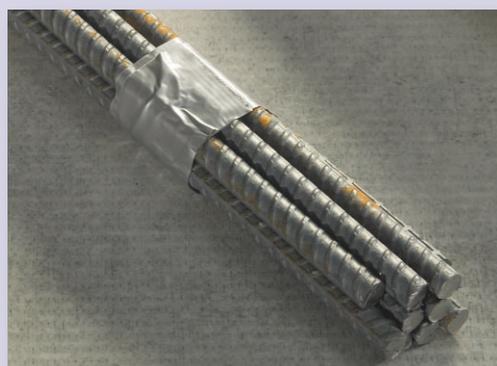
Applications



Wider widths provide extra holding power for large, heavy containment sheets.



Among the many applications, seal and join a butt splice for pipe ends in a coating process.



For heavy duty bundling, natural rubber adhesive and high tensile strength secure re-rod, pipes, and other items.

PRODUCT USE: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

WARRANTY AND LIMITED REMEDY: Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

LIMITATION OF LIABILITY: Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



**Industrial Business
Industrial Adhesives and Tapes Division**

Building 21-1W-10
900 Bush Avenue
St. Paul, MN 55144-1000
1 800 362 3550
www.3M.com/duct

© 2006, 3M. All rights reserved.
70-0709-5383-4